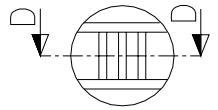
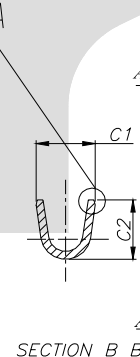
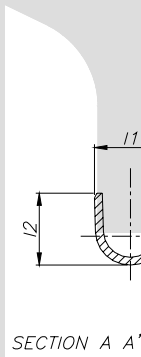
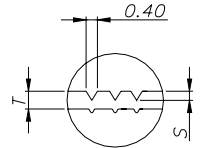


PULL PUSH RESULT		
DESCRIPTION	AT 1ST INSERTION	AT 10TH WITHDRAWAL
PUSH LOAD MAX.	N.A	
PULL LOAD MIN.		N.A
MAX. MV. DROP AT 20A	10 MV	
MAX. MV. DROP AT 20A		15 MV

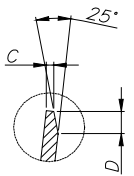
DIMENSION CLASSIFICATION	
SYMBOL	DESCRIPTION
▲	CRITICAL



DETAIL B



SECTION D-D



DETAIL A

CAT NO.	L	L1	L2	L3	L4	L5	W	W1	T	C1	C2	C3	I1	I2	I3	C	S	D	H	P	W2	W3	$\phi d1$
TOLERANCE	+0.30 -0.30	+0.10 -0.10	+0.20 -0.20	+0.30 -0.20	+0.10 -0.10	+0.30 -0.20	+0.10 -0.15	+0.10 -0.10	+0.02 -0.02	+0.20 -0.20	+0.30 -0.30	+0.10 -0.10	+0.20 -0.20	+0.30 -0.30	+0.10 -0.10	+0.2 -0.2	+0.05 -0.05	+0.5 -0.3	+0.3 -0.2	+0.05 -0.05	+0.20 -0.10	+0.20 -0.20	+0.10 -0.10
TT-1509	30.00	3.60	18.40	11.80	2.00	1.00	8.00	10.00	0.80	6.00	6.20	4.10	7.30	7.40	2.00	0.40	0.16	1.0	35.0	18.0	2.20	3.90	2.50

NOTES:-

MATERIAL	70/30 BRASS
FINISH	NATURAL
THICKNESS	0.80 \pm 0.02
HARDNESS IN VPN	120 - 140

TT-1509

CONTROLLED COPY
TTPL

TERMINAL PITCH 18.00 \pm 0.05

PLATING THICKNESS:- 1.50 MICRON MIN. IN CASE OF PLATING
 TERMINAL INSERTION FORCE IN CONNECTOR - 2.00KG.MAX.
 TERMINAL PULL OUT FORCE FROM CONNECTOR - 6.00KG.MIN.

02	W3	NOT SHOWN	SHOWN	27/10/04	AM	BN	112				
01	Tol. C2,I2 & D,S	+0.2 & 0.50	+0.2,0.20	+0.1,0.1	+0.3 & 1.0	+0.5,0.16	+0.05,-0.05	02/5/04	AM	BN	79
REV.NO.	AL. NO.	WAS	CHANGED TO	DATE	NAME	CHD.BY.	ECN NO				
GEN.TOL.	CAT.NO.	TAB SIZE	CABLE SIZE	ALL DIMENSIONS ARE IN MM							
0-10 \pm 0.1	TT-1509	-	2.00-4.00mm ²								
10-30 \pm 0.2	DRN. BY M.R.N./S.S.M.	CHECKED BY SANTOSH	APPD. BY,DATE SUJESH	FILE NAME TT-1509	DATE 28-01-04	SCALE 2:1					
30-100 \pm 0.3	TT			MALE TAB							
100-300 \pm 0.5	TERMINAL TECHNOLOGIES (I) PVT. LTD.			DRAWING _NUMBER	D/TT/242.R02	SHEET 1 OF 1					