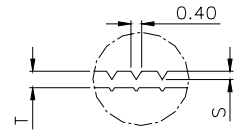
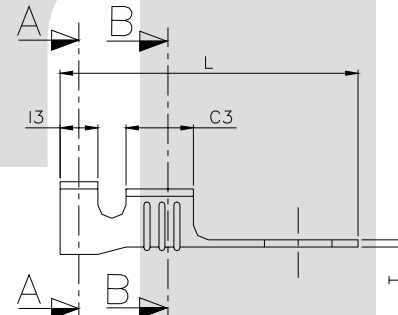
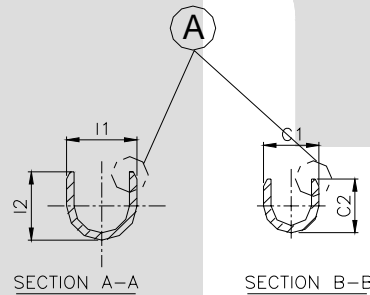


DETAIL B

DESCRIPTION	AT 1ST INSERTION	AT 10TH WITHDRAWAL
PUSH LOAD MAX.	N A	
PULL LOAD MIN.		N A
MAX. MV. DROP	N A	
MAX. MV. DROP		N A

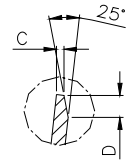
DIMENSION CLASSIFICATION	
SYMBOL	DESCRIPTION
▲	CRITICAL



SECTION D-D

CAT NO.	L	T	φD	φd	C1	C2	C3	I1	I2	I3	S	C	D	P	B
TOLERANCE	+0.3 -0.3	+0.02 -0.02	+0.1 -0.1	+0.1 -0.1	+0.2 -0.2	+0.3 -0.3	+0.1 -0.1	+0.2 -0.2	+0.3 -0.3	+0.1 -0.1	+0.04 -0.04	+0.1 -0.1	+0.3 -0.3	+0.05 -0.05	+0.00 -0.10
TT-1841	20.0	0.50	8.00	4.20	3.80	3.75	4.30	5.00	4.60	2.75	0.10	0.25	0.60	22.0	2.00

**CONTROLLED COPY  
TTPL**

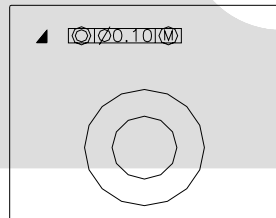


DETAIL A

NOTES:-

MATERIAL	BRASS
FINISH	NATURAL
THICKNESS	0.50 <sup>+0.02</sup>
HARDNESS IN VHN	115 - 135

TT-1841



TERMINAL PITCH 22.00<sup>+0.05</sup><sub>-0.05</sub>

PLATING THICKNESS:- 1.50 MICRON MIN. IN CASE OF PLATING  
 TERMINAL INSERTION FORCE INTO COUPLER:- NA  
 TERMINAL WITHDRAWAL FORCE FROM COUPLER:- NA

01	13	2.60	2.75	3/07/04	BN	BN	100
REV. NO.	AL. NO.	WAS	CHANGED TO	DATE	NAME	CHD. BY.	ECN NO.
GEN TOL	CAT NO	CABLE SIZE	ALL DIMENSIONS ARE IN MM				
0-10 ±0.10	TT-1841	0.50 - 1.50 mm <sup>2</sup>					
10-30 ±0.20	DRN BY	CHECKED BY	APPROVED BY DATE	FILENAME	DATE	SCALE	
	venu	SANTOSH	SUJESH	Tt-1841	19-04-99	3:1	
30-100 ±0.30			RING TERMINAL				
100-300 ±0.50			TERMINAL TECHNOLOGIES (I) PVT. LTD.	DRAWING_NUMBER	D/TT/85R01	SHEET 1 OF 1	