



DESCRIPTION	AT 1ST INSERTION	AT 10TH WITHDRAWAL
PUSH LOAD MAX.	N A	
PULL LOAD MIN.		N A
MAX. MV. DROP	N A	
MAX. MV. DROP		N A

DIMENSION CLASSIFICATION	
SYMBOL	DESCRIPTION
▲	CRITICAL

CAT. NO.	L	L1	L2	L3	H	H1	G	W	C	ØD	T	P
TOLERANCE	±0.30 -0.30	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10	±0.04 -0.04	±0.05 -0.05
TT- 1844	26.00	14.30	18.70	23.40	03.80	01.50	00.80	06.30	04.00	01.80	00.80	14.00

CONTROLLED COPY  
TTPL

**NOTES:-**

MATERIAL	70/30 BRASS
FINISH	NATURAL
THICKNESS	0.39 <sup>+0.02</sup>
HARDNESS IN VHN	115-135

TT-1844

TERMINAL PITCH 14.00<sup>+0.05</sup><sub>-0.05</sub>

PLATING THICKNESS:- 1.50 MICRON MIN. IN CASE OF PLATING  
 TERMINAL INSERTION FORCE INTO COUPLER:- 3.00KG. MAX.  
 TERMINAL WITHDRAWAL FORCE FROM COUPLER:- 7.00 KG. MIN.


REV. NO.	AL. NO.	WAS	CHANGED TO	DATE	NAME	CHD. BY.

GEN TOL	CAT. NO.	TAB SIZE	CABLE SIZE	ALL DIMENSIONS ARE IN MM			
0-10 ±0.10	TT-1844	-	-				
10-30 ±0.20	DRN BY VENU	CHECKED BY SANTOSH	APPROVED BY DATE SUJESH	FILENAME Tt-1844	DATE 15-02-97	SCALE 3:1	
30-100 ±0.30	<b>TT</b>			<b>BULB HOLDER TERMINAL</b>			
100-300 ±0.50	TERMINAL TECHNOLOGIES (I) PVT. LTD.			DRAWING_NUMBER	D/TT/140,R0	SHEET 1 OF 1	