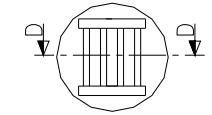
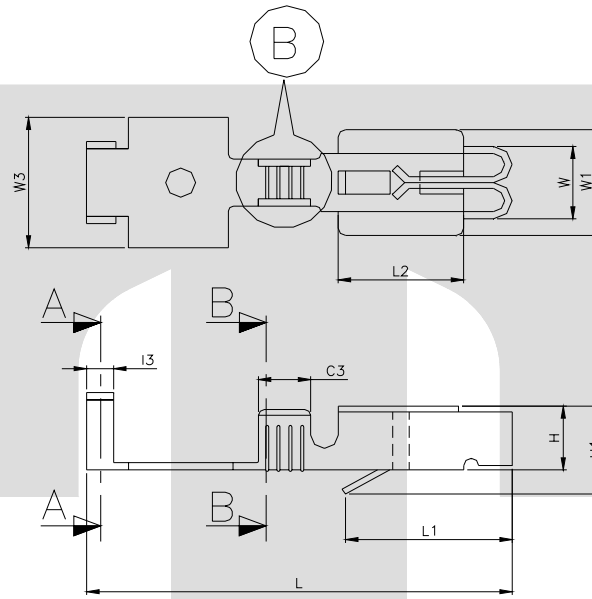
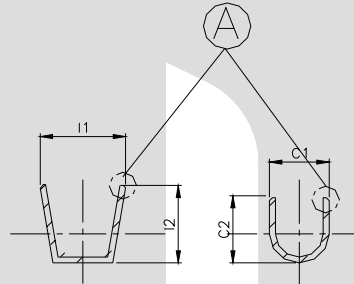
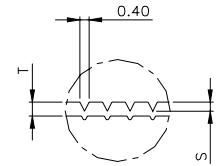


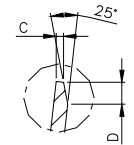
PUSH PULL RESULT		
DESCRIPTION	AT 1ST INSERTION	AT 10TH WITHDRAWAL
PUSH LOAD MAX.	N A	
PULL LOAD MIN.		N A
MAX. MV. DROP AT 4A	N A	
MAX. MV. DROP AT 4A		N A



DETAIL B



SECTION D-D



DETAIL A

DIMENSION CLASSIFICATION	
SYMBOL	DESCRIPTION
▲	CRITICAL

CAT. NO.	L	L1	L2	W	W1	H	H1	C1	C2	I1	I2	C3	I3	S	C	D	P	ød1	W2	W3	
TOLERANCE	±0.30 -0.30	±0.20 -0.20	±0.10 -0.10	±0.20 -0.20	±0.15 -0.15	±0.10 -0.20	±0.10 -0.20	±0.20 -0.20	±0.30 -0.30	±0.20 -0.20	±0.30 -0.10	±0.10 -0.10	±0.04 -0.04	±0.10 -0.10	±0.30 -0.30	±0.05 -0.05	±0.10 -0.10	±0.10 -0.10	±0.10 -0.10		
TT- 1868	28.20	11.50	08.30	05.20	06.70	04.50	06.00	03.50	03.50	05.50	04.65	03.50	01.80	00.10	00.25	0.50	12.25	2.00	6.40	7.00	

CONTROLLED COPY
TTPL

NOTES:-

MATERIAL	70/30 BRASS
FINISH	TIN
THICKNESS	0.40 ±0.02
HARDNESS IN VPN	115 - 135

TT-1868

TERMINAL PITCH $12.25^{+0.05}_{-0.05}$

PLATING THICKNESS:- 1.50 MICRON MIN. IN CASE OF PLATING
 TERMINAL INSERTION FORCE INTO COUPLER:- 2.5 KG. MAX.
 TERMINAL WITHDRAWL FORCE INTO COUPLER:- 6.00 KG. MIN.

01	-	OLD TOOL	NEW TOOL	12/12/06	VENU	VIB	191
REV. NO.	AL. NO.	WAS	CHANGED TO	DATE	NAME	CHD. BY.	ECN NO.
GEN. TOL.	CAT NO	TAB SIZE	CABLE SIZE	ALL DIMENSIONS ARE IN MM			
0-10 ±0.10	TT-1868	NA	0.75 - 1.50 mm ²				
10-30 ±0.20	DRN. BY	CHECKED BY	APPROVED BY DATE	FILENAME	DATE	SCALE	
	VENU	SANTOSH	SUJESH	Tt-1868	01-01-200	3:1	
30-100 ±0.30	TT			FUSE TERMINAL			
100-300 ±0.50	TERMINAL TECHNOLOGIES (I) PVT. LTD.			DRAWING_NUMBER	D/TT/133.R03	SHEET 1 OF 1	