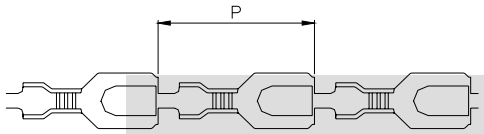
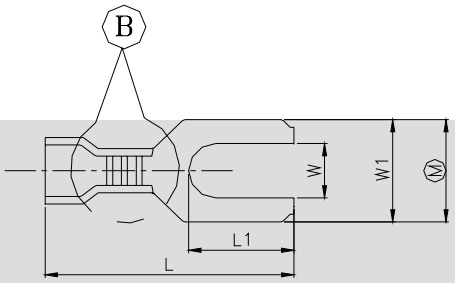
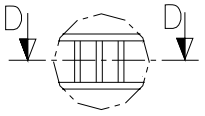


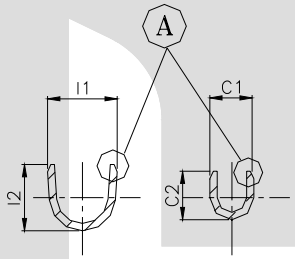




DETAIL B

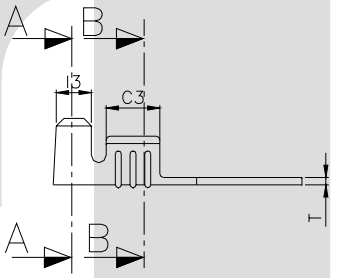
DESCRIPTION	AT 1ST INSERTION	AT 10TH WITHDRAWAL
PUSH LOAD MAX.	N A	
PULL LOAD MIN.		N A
MAX. MV. DROP	N A	
MAX. MV. DROP		N A

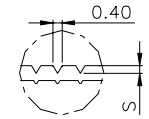
DIMENSION CLASSIFICATION	
SYMBOL	DESCRIPTION
◢	CRITICAL



SECTION A–A

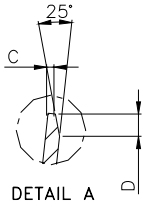
SECTION B–B





SECTION D–D

CAT. NO.	L	L1	W	W1	T	C1	C2	C3	I1	I2	I3	C	S	D	P
TOLERANCE	+0.3 −0.3	+.15 −.15	+0.1 −0.1	+0.1 −0.1	+.02 −.02	+0.2 −0.2	+0.3 −0.3	+0.1 −0.1	+0.2 −0.2	+0.3 −0.3	+0.1 −0.1	+0.1 −0.1	+.04 −.04	+0.3 −0.3	+.05 −.05
TT– 1882	16.8	7.00	3.70	7.00	0.50	3.30	3.30	3.50	5.00	4.50	2.50	0.25	0.10	0.60	19.0



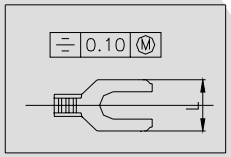
DETAIL A

CONTROLLED COPY
TTPL

NOTES:–

MATERIAL	70/30 BRASS
FINISH	NATURAL
THICKNESS	$0.50^{\pm 0.02}$
HARDNESS IN VPN	115 – 135

TT–1882



TERMINAL PITCH $19.00^{+0.05}_{-0.05}$

PLATING THICKNESS:– 1.50 MICRON MIN.IN CASE OF PLATING

TERMINAL INSERTION FORCE INTO COUPLER:– NA
TERMINAL WITHDRAWL FORCE FROM COUPLER:– NA

REV.NO.	AL. NO.	WAS	CHANGED TO	DATE	NAME	CHD.BY.

GEN.TOL.		CAT.NO.	TAB SIZE	CABLE SIZE	ALL DIMENSIONS ARE IN MM		
0-10	±0.10	TT-1882	N A	0.75-1.50mm^2			
10-30	±0.20	DRN. BY VENU	CHECKED BY SANTOSH	APPROVED_BY_DATE SUJESH	FILENAME TT-1882	DATE 10-10-2000	SCALE 2:1
30-100	±0.30	TERMINAL TECHNOLOGIES (I) PVT. LTD.			FORK TERMINAL		
100-300	±0.50				DRAWING_NUMBER D/TT/78.RO		SHEET 1 OF 1

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